

CASCADE ROOFING INDUSTRY MACHINES and HAND

TOOLS





Our company Çağlayan Makas has been established by Refik ÇAĞLAYAN in BURSA, in 1953. He has been followed by his second and third generation family member succesfully. It became a leader company in cutting, metal processing, hand tools sector produced from peculiar forged steel in short period.

cascade is our export brand.

Third generation administration has a target of keeping international standard level quality higher everyday due to changes of time.

The customer satisfaction is our main power for working more hard and put our quality stamp on forget steel industry with great honour coming from our company past.

> 66 Years of Knowledge and Everywhere in the Price-Perfomance Experience World Product Fast Delivery High-Quality and Cost-Effective Time **Durable Equipment** Efficient Solutions User-Friendly cascade **Reliable Service** Equipment www.caglayanmakas.com.tr







Best Regards...

ROOF SEAM MACHINE

cascade



The purpose of the Roof Seam Machine is to produce seamed metal panels with a height of 25 mm in a single pass. This compact, lightweight and detachable seam machine is the most suitable choice for all construction sites with difficult access and workshop operations.



ADVANTAGES

A compatible model equipped with all necessary hardware.

Production of seamed metal with a 25mm height in a single pass.

The best choice for all hard-to-reach construction sites and workshops.

Fits commercial and passenger vehicles.

Consists of 4 parts and can be quickly assembled and disassembled.

Can be disassemled and carried by two people.

Stepless width adjustment from 250mm to 700mm.

2 working steps for seamed metal production from conical plates.

The smallest axis dimension with single-sided seaming production is 80mm.

4 wheeled, portable.

Digital length measuring instrument.

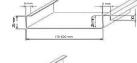
Tracer mechanism

No-waste cutting at material output.

Forward-back operation capability.

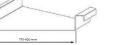
CE Compliance Approval Certificate

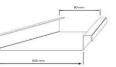
•	•	•	•	•	•	
•	•	•	•	•	•	
•	•	•	•	•	•	
•	•	•	•	•	•	



Standart Clamp 25 Pan width is between 170-620 mm.

Angled Clamp 25





Conical Clamp 25 Minimum and maximum dimensions are given.

an width is between 170-620 mm.

Clamp 25 - Both Sides Female Pan width is between 80-600 mm. Shooting is done in two takes.

Clamp 25 - Both Sides Male Pan width is between 90-600 mm. Shooting is done in two takes.

Clamp 25 - Single Side Female Pan width is between 80-620 mm.

Clamp 25 - One Side Male Pan width is between 80-600 mm.

TECHICAL SPECIFICATIONS

Operating Voltage	220 V / 50 Hz / 1 Phase
Motor Power	1x1x1 kw
Working Speed	9 m/minute
Number of Stations	7 station
Shortest Panel Lenght	500 mm
Input Size	250-700 mm
Axle width	170 mm -620 mm (subject to change based on material)
	Titanium Zinch 0,60 - 0,80 mm between
	Copper 0,50 - 0,80 mm between
	Aluminum 0,60 - 0,80 mm between
	Painted Sheet Metal
	0,50 - 0,70 mm between Stainless Steel
Workable metals	0,40 - 0,50 mm between
<u>Measurements (U x G x Y)</u>	1200 mm x 900 mm x 580 mm(wheeled)

190



Weight (kg)

COIL UNCOILER



Roof Seam Machines, an economical manual coil uncoiler compatible with roll-form and industrial sheet processing machines used for different purpores.

The R-1500 coil uncoiler model has a maximum lifting capacity of 1500kg and a working width of 1000 mm. Thanks to its lightweight design, it can be easily transported to any location. It has an adjustable handle that allows it to be narrowed or expanded within a range of 30-60 cm.

Due to internal compression system, the coil will not shift to the right or left and will not cause any damage to the material. It is constructed from

special profiles, has a sturdy chassis, and is designed for a long service life.

With a strudy and pratical coil uncoiler, you can easily uncoil coils weighing up to 1500 kg, whether at the construction site or in the workshop.

5

It is compatible with roof seam machines.

Since the coil is in the air, your metal won't be damaged in any way.

It has a robust chassis with thick profiles.





GUILLOTINE SHEARS

Precise cuts can be made in workshops and construction sites with portable guillotine shears.

cascade

Our PRO Models, designed for easy portability, allow cutting tasks to be performed anywhere.

By using the new generation lightweight and portable guillotine shears instead of heavy and cumbersome old-fashioned ones, you can streamline your work.



PRO-1200 x

CODE	BLADE LENGHT mm	WIDTH mm	CUTTING CAPACITY mm	HEIGHT mm	WEIGHT kg
PRO-800	810	200	1,2	75	35,600

CODE	BLADE LENGHT mm	WIDTH mm	CUTTING CAPACITY mm	HEIGHT mm	WEIGHT kg
PRO-1000	1020	200	1,2	75	43,600



CODE	BLADE LENGHT mm	WIDTH mm	CUTTING CAPACITY mm	HEIGHT mm	WEIGHT kg
PRO-1200	1220	200	1,2	75	53



ECONOMIC ROOFING NAILER

An economic roofing nailer is an excellent tool for roofing tasks. Notable for its affordability, this device simplifies the process of fastening roofing materials efficiently.

It's an ideal choice for both professionals and house owners alike.

nsport Wheels	CUTTING CAPACITY mm	BENDING ANGLE(°)	WORKING RANGE mm	DIMENSIONS LxWxH mm	WEIGHT kg
Optional Cutting Attachment	0,8	110	2150	2450x750x850	240



CUTTING CAPACITY mm	BENDING ANGLE(°)	WORKING RANGE mm	DIMENSIONS LxWxH mm	WEIGHT kg	Standard Transport Wheels
0,8	110	2650	2900x750x850	310	
/////	/////				Optional Cutting Attachme

Optional Cutting Attachment



scade

Standard Transport Wheels

CUTTING CAPACITY mm	BENDING ANGLE(°)	WORKING RANGE mm	DIMENSIONS LxWxH mm	WEIGHT kg
0,8	110	3150	3400x750x850	400

www.caglayanmakas.com



Ball Bearing HandSaw - 15 cm

15 Cm Manuel Handfed Planer Double Station Compact Structure Stainless Body





Ball Bearing HandSaw - 25 cm

25 Cm Manuel Handfed Planer Double Station Compact Structure Stainless Body





Ball Bearing HandSaw - 35 cm

35 Cm Manuel Handfed Planer Double Station Compact Structure Stainless Body





Ball Bearing HandSaw - 50 cm

50 Cm Manuel Handfed Planer Double Station Compact Structure Stainless Body



Single Seam Clamping Pliers (90°)



In a single operation, it closes to the corner at a 90 degree angle. It is lightweight, providing the oppurtunity for fast and flawless operation. It is manufactured from durable and long-lasting first-quality steel. Special oven paint.

0	CODE	L mm	a mm	d mm	WEIGHT kg	N/mm Max mm	
	088-AS	385	220	50	1,950	0,8	

Double Seam Clamping Pliers (180°)



In a single operation, it closes to the corner at a 180 degree angle. It is lightweight, providing the oppurtunity for fast and flawless operation. It is manufactured from durable and long-lasting first-quality steel. Special oven paint.

CODE	L	a	d	WEIGHT	N/mm
	mm	mm	mm	kg	Max mm
089-AS	435	220	50	2,335	0,8

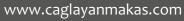
Saddle Closure Pliers

In a single operation, it folds and closes the eave end fully and smoothly without any inward effort. It is lightweight, providing the oppurtunity for fast and flawless operation. It is manufactured from durable and long-lasting first-quality steel.

Special oven paint.



CODE	L	a	d	WEIGHT	N/mm
	mm	mm	mm	kg	Max mm
090-AS	385	220	50	2,100	0,8





Folding Bracket Straight Clamp

All the details happen easily. Each folding clamp has a different function. You can choose the model that suits your working angle. For those users who want to do a lot with little force...

CODE	THROAT DEPTH	MOUTH WIDTH	WEIGHT
	mm	mm	kg
086-AS	120	120	0,480

Folding Bracket 45° Clamp

All the details happen easily. Each folding clamp has a different function. You can choose the model that suits your working angle. For those users who want to do a lot with little force...

CODE	THROAT DEPTH	MOUTH WIDTH	WEIGHT
	mm	mm	kg
087-AS	110	120	0,470



10

Folding Clamp

All the details happen easily. Each folding clamp has a different function. You can choose the model that suits your working angle. For those users who want to do a lot with little force...

CODE	THROAT DEPTH	MOUTH WIDTH	WEIGHT
	mm	mm	kg
083-AS1	80	80	0,800





Folding Clamp

All the details happen easily. Each folding clamp has a different function. You can choose the model that suits your working angle. For those users who want to do a lot with little force...

CODE	THROAT DEPTH	MOUTH WIDTH	WEIGHT
	mm	mm	kg
083-AS-X	60	60	0,780

Folding 45° Clamp

All the details happen easily. Each folding clamp has a different function. You can choose the model that suits your working angle. For those users who want to do a lot with little force...

CODE	THROAT DEPTH mm	MOUTH WIDTH mm	WEIGHT kg
084-AS	60	60	0,720
		//////	//////

Folding 90° Clamp

All the details happen easily. Each folding clamp has a different function. You can choose the model that suits your working angle. For those users who want to do a lot with little force...

CODE	THROAT DEPTH	MOUTH WIDTH	WEIGHT
	mm	mm	kg
084-AS-X	60	60	0,720



			•	•	•	•	•
Left-Hande	d Shears		•	•	•	•	•
	Special Forge Ergonomic PV Coated Nuts a		•	•	•	•	•
	CODE	SHEAR LENGTH mm	CUTTING CAPACITY mm		WEI kį		

250

099-L

Straight Sheet Metal Shears

0,8

Special Forged Alloy Steel Shears Ergonomic PVC Handles Coated Nuts and Bolts

CODE	SHEAR LENGTH	CUTTING CAPACITY	WEIGHT
	mm	mm	kg
099-S	270	0,8	0,400



0,390

Right-Handed Shears



Special Forged Alloy Steel Shears Ergonomic PVC Handles Coated Nuts and Bolts

CODE	SHEAR LENGTH mm	CUTTING CAPACITY mm	WEIGHT kg
099-R	270	0,8	0,390





Cobbler's Scissors

Quality and tradition meet with cobbler's scissors Straight, precise cuts Special alloy steel Heat-treated sandblasted edge Oven-baked coated body

CODE	L	a	Max	WEIGHT
	mm	mm	mm	kg
010-A	350	95	0,8	0,850

Right Curverd Gutter Scissors

If you are looking for reliability and quality,

gutter scissors will make your work even more professional.

Straight, precise cuts

Special alloy steel

Heat-treated sandblasted edge

Oven-baked coated body

CODE	L	a	Max	WEIGHT
	mm	mm	mm	kg
013	245	60	0,8	0,345

Right Straight Gutter Scissors

If you are looking for reliability and quality,

gutter scissors will make your work even more professional.

- Straight, precise cuts
- Special alloy steel
- Heat-treated sandblasted edge
- Oven-baked coated body

CODE	L	a	Max	WEIGHT
	mm	mm	mm	kg
015	250	65	0,8	0,345







Compound Lever Shears

Special Forged Alloy Steel Jaws Ergonomic PVC Handles Coated Nuts and Bolts

CODE	SHEAR LENGTH mm	CUTTING CAPACITY mm	WEIGHT kg
099-M	270	0,8	0,450

Right Straight Gutter Snips(Spring-Loaded)

Special Forged Alloy Steel Jaws Ergonomic PVC Handles Coated Nuts and Bolts

CODE	SHEAR LENGTH mm	CUTTING CAPACITY mm	WEIGHT kg
M-290-A	290	0,8	0,480



Left Straight Gutter Snips(Spring-Loaded)

Special Forged Alloy Steel Jaws Ergonomic PVC Handles Coated Nuts and Bolts

CODE	SHEAR LENGTH	CUTTING CAPACITY	WEIGHT
	mm	mm	kg
М-290-В	290	0,8	0,480



Pointed-Headed Roofing Hammer Ergonomic Handle

Compact Pliers

Tools that are friendly to roofers make your job much easier and add value to your work.

Special PVC mallet for angled and versatile strikes.

No power loss.

Leaves no marks on strikes.

CODE	MEASUREMENT mm	WEIGHT kg
091-AS	165x75x40x4	0,598

Square-Headed Roofing Hammer

Ergonomic Handle Compact Pliers Tools that are friendly to roofers make your job much easier and add value to your work. Special PVC mallet for angled and versatile strikes. No power loss.

Leaves no marks on strikes.

CODE	MEASUREMENT mm	WEIGHT kg
092-AS	145,5x75x40	0,634



Gutter Lid Pliers

Burr-free straight cut. Special alloy steel. Heat-treated shears. Oven-painted body

CODE	MEASUREMENT mm	WEIGHT kg
S-100	200	0,480

Straight Tube Shrinking Pliers

Burr-free straight cut. Special alloy steel. Heat-treated shears. Oven-painted body

CODE	MEASUREMENT mm	WEIGHT kg
S-200	240	0,555





Pointed Anvil-Sheet Metal Support-Flattening Tool



Shape Metal, Sharpen Your Craft: Pointed Anvil! Metals can easily be given any desired shape by forging them on the anvil. Forging is steel.

CODE	MEASUREMENT mm	WEIGHT kg
093-AS	FLAT SIDE:20x20 POINTED SIDE:100x5	1,650

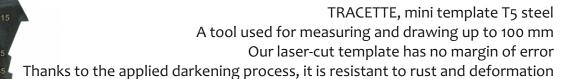
Flat Anvil-Sheet Metal Support-Flattening Tool

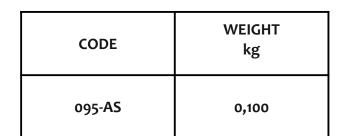
Flatten Metal, Sheap Your Craft: Flat Anvil! Metals can easily be given any desired shape by forging them on the anvil. Forging is steel



CODE	MEASUREMENT mm	WEIGHT kg
094-AS	25x35	3,400

Roof Measurement Template











Contact Details More Information



Web: <u>www.caglayanmakas.com</u> E - mail: export@cascademakas.com



Telephone: +90 (530) 766 10 48



Adress: Üçevler Mah. 37.Sok. Küçük Sanayi Sitesi 62.Blok No:35/1 Nilüfer/BURSA

17



caglayanmakas1953



caglayanmakas



caglayanmakas1953 www.caglayanmakas.com

